



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3914-041-Rework Job Sheet 170709



Part No: D3914-041-Rework

Job Qty: 1 ea

Part Name: Long Basket Lid Assembly (350)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: (Copied from part D3914-041-) DWG D4020 REV A SHEET 2, D3914 REV D SHEETS 1,2,3 IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B as per dwg revB DD 10.08.18 verified by:EC IPP Rev:C 13.03.14 AS PER DWG REV.pc1 DD VERF:JLM IPP REV:D 13.06.21 DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/22/18	1/22/18	0.00	0.00	Start Up Container		18-01-14
120	HandFinish	1 pcs	1/22/18	1/22/18	0.00	1.00	HandFinish2		BR 18-01-22
130	Powdercoat	1 pcs	1/22/18	1/22/18	0.00	0.40	Powdercoat4		BR 18-01-22
135	QC	1 pcs	1/22/18	1/22/18	0.00	0.00	QC3		18-01-22
140	HandFinish	1 pcs	1/23/18	1/23/18	0.00	0.80	HandFinish3		18-01-23
150	QC	1 pcs	1/23/18	1/23/18	0.00	0.00	QC3		18-01-23
160	Packaging	1 pcs	1/23/18	1/23/18	0.00	0.00	Packaging3-2		18-01-23
170	QC21-SA	1 Ea	1/23/18	1/23/18	0.00	0.00	QC21		

Part Op 90 - RA72

Descriptions: 130 - *** mask sides of hinge prior to powdercoat***

140 - 1- Mask data plate and apply wing walk on outside surface of mesh as per dwg 2- Install label as per dwg ***Mask label plate to size of label, use scotchbrite red pad to lightly sand area for label, apply label ***

160 - Identify as per dwg & Stock in QC Quarantine for RA72

JAN 23 2018

M 135418. START: 10:05. OUT: 320° FINISH: 10:35.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3914-041	Long Basket Lid Assembly (350)	1 Ea (1 ea)	90-Start up Operation	5033545
D2728-3	Dart Logo Label Large	1 (1 ea)	140-HandFinish	

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS			
	Rework ☐ Scrap ☐ Use-as-is ☐ Approved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐
	QTY Effective : _____				MRB (QSI042) Approval
	Disposition				Completed By
					Lead hand / Supervisor Approval Verification
					QC / QA Coordinator Approval
FAULT CATEGORY					
Metric ☐ Wave ☐ 3 ☐	☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes	☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center	☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence		
Misidentified ☐ ☐ Past Due ☐ OTHER : _____					

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

DART
 AEROSPACE
S033731


Long Basket Lid Assembly (350)

PART NO: D3914-041**Original Serial #: S033731****Revision: REWORK****Operation: Start up Operation****Change No:****Operation 01/19/18****Job No: 170709**